

MANFACTURER OF INDUSTRIAL MARINE AND OIL & GAS VALVES IN BRONZE AND ALUMINIUM-BRONZE 93, rue Louis Blanc - 02300 CHAUNY - FRANCE Tel : +33 (0)3.23.52.02.86 - Fax : +33 (0)3.23.39.52.28 www.autexier.fr

Instruction for use

Conventional safety valve 362/462

Operation

In functioning out of visit of control

If the inlet pressure is less than the opening pressure: the *spring* **23** plates *disc* **4** on *seat* **6** via *disc holder* **5** of *needle* **27** and *support* **25**. The valve does not start, it remains closed. The pressure at the inlet orifice is higher than or equal to the pressure of beginning of opening, (appreciably with the pressure of taring), the fluid exerts an ascending push on *disc* **4** allowing its lifting of *seat* **6**. This movement is allowed thanks to the *disc holder* **5** which slides in the *lantern* **22**. This lifting will be carried out until the pressure of opening is reached (maximum pressure in the valve) for which the flow is nominal.

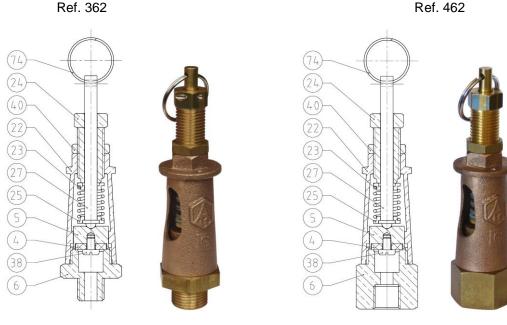
When the pressure falls upstream of the valve, *disc* **4** gradually occults the passage until coming to block the flow (contact with *seat* **6** when the pressure upstream is equal to the pressure of closing).

In functioning, during a visit of surveillance

In order to check the lifting of *disc* 4, the operator activates the *ring* 74, allowing the lifting of *disc* 4 via *disc* holder 5 and *needle* 27.

<u>Taring</u>

Taring is the operation which consists with pre forcing the mechanism of the valve so that its opening occurs with a called pressure pre given pressure of taring (corresponding to the pressure of opening). This operation consists in forcing the *spring* 23 using the *support* 25 and *adjusting screw* 24. Effort thus produced plate *disc* 4 by the means of *disc holder* 5, *needle* 27 and *support* 25. To avoid any drift in the time of this taring, the adjustment is blocked with *nut* 40. To prevent any intervention of the user on this adjustment, the whole is protected by leading between the *adjusting screw* 24 and the *lantern* 22 to certify the integrity of taring throughout the life of the valve.



Ref. Document 0904DA097E version 00 of 31 August.2023

